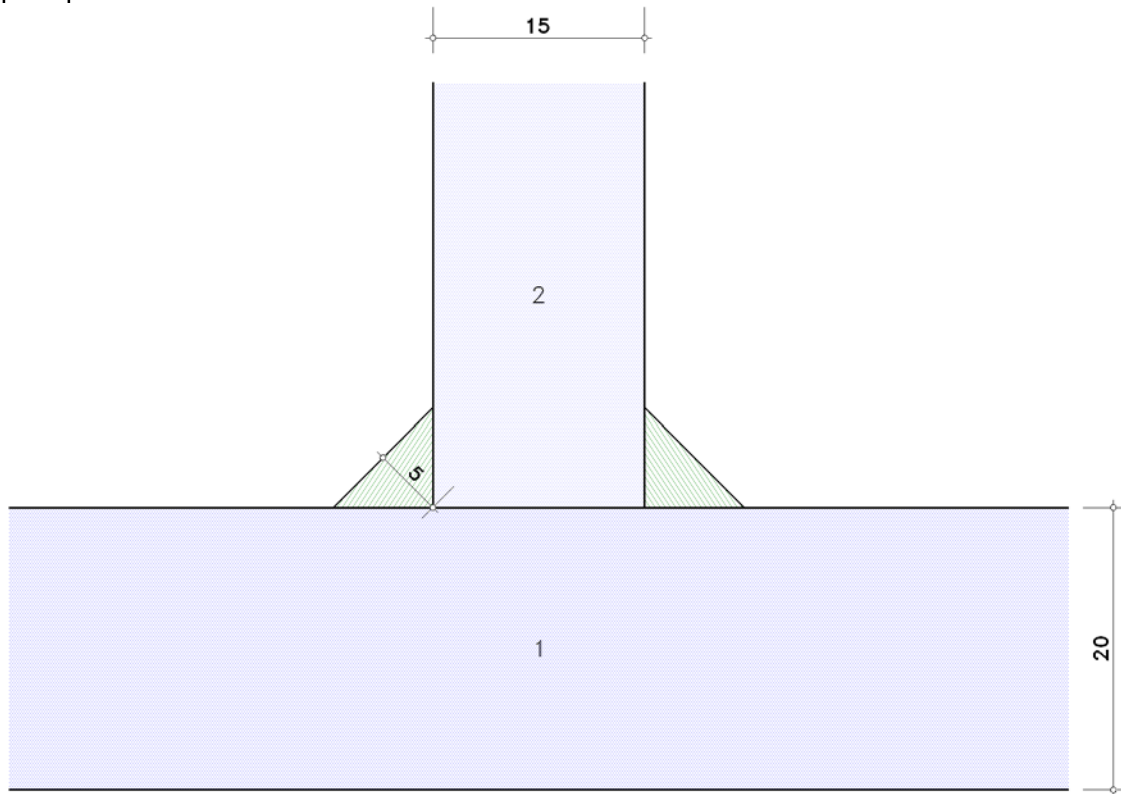


1. Welded Connection

EC 3-1-8 (04.25), NA: Deutschland

1.1. input report



connection device

fillet weld, double-sided, weld thickness $a = 5.0$ mm, weld length $l_w = 200.0$ mm (full-size)

connection plates

plate 1 with thickness $t_1 = 20.0$ mm

plate 2 with thickness $t_2 = 15.0$ mm

steel grade S235

verifications

directional method

design member forces in the connection plate 2

axial force $N_{Ed} = 200.00$ kN

internal moment perpendicular to weld axis $M_{s,Ed} = 10.00$ kNm

shear force perpendicular to weld axis $V_{s,Ed} = 150.00$ kN

partial safety factors for material

resistance of bolts, welds, plates in bearing $\gamma_{M2} = 1.25$

1.2. resistance

plate thickness $t_1 = 20.0$ mm > 3.0 mm **ok**

plate thickness $t_2 = 15.0$ mm > 3.0 mm **ok**

NA-DE: plate thickness $t_{max} \geq 3$ mm: weld thickness $a = 5.0$ mm $> a_{min} = t_{max}^{1/2} - 0.5 = 3.97$ mm **ok**

weld thickness $a = 5.0$ mm $< a_{max} = 0.7 \cdot t_{min} = 10.5$ mm (Schweißtechnik, s. DIN 18800) **ok**

weld thickness $a = 5.0$ mm $> a_{min} = 3$ mm **ok**

effective weld length $l_{eff} = l_w = 200.0$ mm

effective weld length $l_{eff} = 200.0$ mm > 30 mm **ok**

effective weld length $l_{eff} = 200.0$ mm $> 6 \cdot a = 30.0$ mm **ok**

resistance of a fillet weld

weld: $N_{Ed} = N_{Ed}/2 = 100.00$ kN, $M_{s,Ed} = M_{s,Ed}/2 = 5.00$ kNm, $V_{s,Ed} = V_{s,Ed}/2 = 75.00$ kN

design values of maximum root forces:

$F_{N,Ed} = (N_{Ed} + M_{s,Ed} \cdot 6/l_{eff}) / l_{eff} = 1250.00$ kN/m

$F_{V_s,Ed} = V_{s,Ed} / l_{eff} = 375.00$ kN/m

design values of loads, acting on the effective weld area ($\alpha = 45.00^\circ$):

$F_{Ed}(\sigma_s) = F_{N,Ed} \cdot \sin(\alpha) + F_{V_s,Ed} \cdot \cos(\alpha) = 1149.05$ kN/m

$F_{Ed}(\tau_s) = F_{N,Ed} \cdot \cos(\alpha) - F_{V_s,Ed} \cdot \sin(\alpha) = 618.72$ kN/m

$F_{Ed}(\tau_p) = 0$

design values of stress on the design area of the weld:

$\sigma_s = F_{Ed}(\sigma_s)/a = 229.81$ N/mm², $\tau_s = F_{Ed}(\tau_s)/a = 123.74$ N/mm², $\tau_p = 0$

requirement 1:

$$\sigma_{1,w,Ed} = (\sigma_s^2 + 3 \cdot (\tau_s^2 + \tau_p^2))^{1/2} = 314.25 \text{ N/mm}^2$$

resistance of a fillet weld (req.1): $f_{1w,d} = f_u / (\beta_w \cdot \gamma_{M2}) = 360.00 \text{ N/mm}^2$, $f_u = 360.0 \text{ N/mm}^2$, $\beta_w = 0.80$ (plate 1)

$$\sigma_{1,w,Ed} = 314.25 \text{ N/mm}^2 < f_{1w,d} = 360.00 \text{ N/mm}^2 \Rightarrow U = 0.873 < 1 \text{ ok}$$

requirement 2:

$$\sigma_{2,w,Ed} = |\sigma_s| = 229.81 \text{ N/mm}^2$$

resistance of a fillet weld (req.2): $f_{2w,d} = 0.9 \cdot f_u / \gamma_{M2} = 259.20 \text{ N/mm}^2$, $f_u = 360.0 \text{ N/mm}^2$ (plate 1)

$$\sigma_{2,w,Ed} = 229.81 \text{ N/mm}^2 < f_{2w,d} = 259.20 \text{ N/mm}^2 \Rightarrow U = 0.887 < 1 \text{ ok}$$

maximum utilization $U_{\max} = 0.887 < 1 \text{ ok}$

verification succeeded

2. Regulations

EN 1990, Eurocode 0: Grundlagen der Tragwerksplanung;

Deutsche Fassung EN 1990:2002 + A1:2005 + A1:2005/AC:2010, Ausgabe Dezember 2010

EN 1990/NA, Nationaler Anhang zur EN 1990, Ausgabe Dezember 2010

EN 1993-1-1, Eurocode 3: Bemessung und Konstruktion von Stahlbauten -

Teil 1-1: Allgemeine Bemessungsregeln und Regeln für den Hochbau;

Deutsche Fassung EN 1993-1-1:2022, Ausgabe April 2025

EN 1993-1-1/A1, Ergänzungen zur EN 1993-1-1, Ausgabe Juli 2014

EN 1993-1-1/NA, Nationaler Anhang zur EN 1993-1-1, Ausgabe Oktober 2022

EN 1993-1-8, Eurocode 3: Bemessung und Konstruktion von Stahlbauten -

Teil 1-8: Bemessung von Anschlüssen;

Deutsche Fassung EN 1993-1-8:2024, Ausgabe April 2025

EN 1993-1-8/NA, Nationaler Anhang zur EN 1993-1-8, Ausgabe November 2020