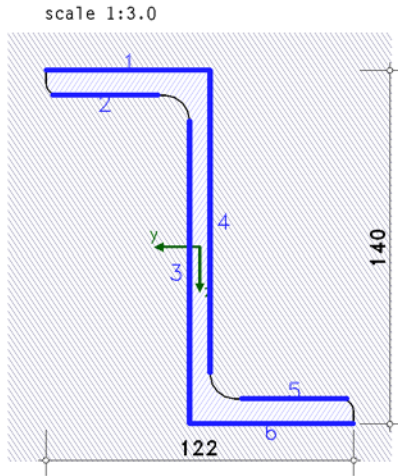


**Welded connection**

EC 3-1-8 (12.10), NA: Deutschland



**material**

steel grade S 235

**geometry**

section Z140

plate: thickness  $t_p = 35.0$  mm

welds as fillet weld:

$a_{w1} = 8.0$  mm,  $l_{w1} = 65.0$  mm       $a_{w2} = 8.0$  mm,  $l_{w2} = 42.0$  mm       $a_{w3} = 8.0$  mm,  $l_{w3} = 120.0$  mm  
 $a_{w4} = 8.0$  mm,  $l_{w4} = 120.0$  mm       $a_{w5} = 8.0$  mm,  $l_{w5} = 42.0$  mm       $a_{w6} = 8.0$  mm,  $l_{w6} = 65.0$  mm

**design resistance**

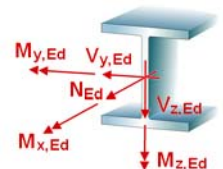
plastic cross-sectional check

weld verification with the directional method

resolution of shear force is made by the stiffness of the single weld.

**internal forces and moments** (sign definition of statics)

Lk 1:  $N_{Ed} = -19.39$  kN    $V_{z,Ed} = -18.62$  kN    $M_{z,Ed} = 2.65$  kNm    $V_{y,Ed} = 14.95$  kN



Lk 1:

**cross-sectional check**

$U_\sigma = 0.282 < 1$  ok.,  $U_{c/t} = 0.235 < 1$  ok.

**verification of welds**

weld 3: weld thickness  $a = 8.0$  mm  $> a_{max} = t_{min} = 5.7$  mm !!

weld 4: weld thickness  $a = 8.0$  mm  $> a_{max} = t_{min} = 5.7$  mm !!

weld 1:  $\sigma_{w,x} = -221.03$  N/mm<sup>2</sup>    $\tau_{w,y} = 18.04$  N/mm<sup>2</sup>       $\tau_{w,z} = 0.07$  N/mm<sup>2</sup>

$\sigma_{1,w,Ed} = 29.19$  kN/cm<sup>2</sup>  $< f_{1,w,Rd} = 36.00$  kN/cm<sup>2</sup>,

$\sigma_{2,w,Ed} = 14.50$  kN/cm<sup>2</sup>  $< f_{2,w,Rd} = 25.92$  kN/cm<sup>2</sup>  $\Rightarrow U_w = 0.872 < 1$  ok.

**Final result**

maximum utilization:      design resistance    $\max U = 0.872 < 1$  ok.  
 c/t-ratio                       $\max U = 0.235 < 1$  ok.