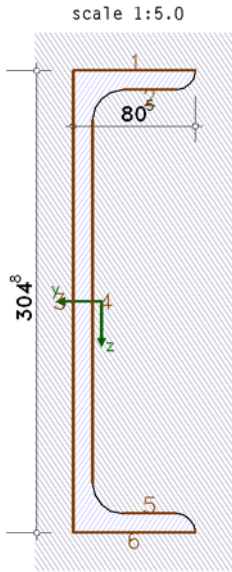


Welded connection

EC 3-1-8 (12.10), NA: Deutschland



material

steel grade S 235

partial safety factors for material

resistance of cross sections $\gamma_{M0} = 1.00$

resistance of bolts, welds, plates in bearing $\gamma_{M2} = 1.25$

geometry

section C310X76X45

plate: thickness $t_p = 35.0$ mm

welds as butt weld (partial penetrated, HY-weld):

$a_{w1} = 4.8$ mm, $l_{w1} = 80.5$ mm $a_{w2} = 4.8$ mm, $l_{w2} = 34.9$ mm $a_{w3} = 4.9$ mm, $l_{w3} = 304.8$ mm
 $a_{w4} = 4.9$ mm, $l_{w4} = 239.4$ mm $a_{w5} = 4.8$ mm, $l_{w5} = 34.9$ mm $a_{w6} = 4.8$ mm, $l_{w6} = 80.5$ mm

design resistance

elastic cross-sectional check

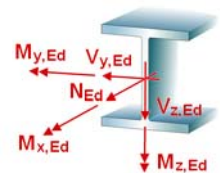
weld verification with the directional method

resolution of shear force is made by the stiffness of the single weld.

internal forces and moments (sign definition of statics)

Lk 1: $N_{Ed} = -19.39$ kN $M_{y,Ed} = -0.01$ kNm $V_{z,Ed} = -18.62$ kN $M_{z,Ed} = 2.65$ kNm $V_{y,Ed} = 14.95$ kN

Lk 2: $N_{Ed} = -19.09$ kN $V_{z,Ed} = -0.17$ kN $M_{z,Ed} = 5.14$ kNm $V_{y,Ed} = 11.53$ kN



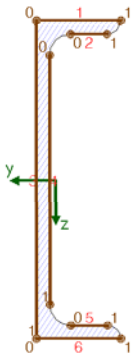
Lk 1:

cross-sectional check

design values: $N_{Ed} = -19.39$ kN, $M_{y,Ed} = -0.01$ kNm, $V_{z,Ed} = -18.62$ kN, $M_{z,Ed} = 2.65$ kNm, $V_{y,Ed} = 14.95$ kN
 elastic stresses: $\max \sigma_x = 74.1$ N/mm², $\min \sigma_x = -24.7$ N/mm², $\max \tau = 13.7$ N/mm², $\max \sigma_v = 74.1$ N/mm²
 valid stresses: $\sigma_{Rd} = 235.0$ N/mm², $\tau_{Rd} = 135.7$ N/mm²
 utilizations: design resistance $U_\sigma = 0.315 < 1$ ok., c/t -ratio $U_{c/t} = 0.125 < 1$ ok.

verification of welds

calculation section:



weld 1:	$a_w = 4.8 \text{ mm}$	$l_w = 80.5 \text{ mm}$
weld 2:	$a_w = 4.8 \text{ mm}$	$l_w = 34.9 \text{ mm}$
weld 3:	$a_w = 4.9 \text{ mm}$	$l_w = 304.8 \text{ mm}$
weld 4:	$a_w = 4.9 \text{ mm}$	$l_w = 239.4 \text{ mm}$
weld 5:	$a_w = 4.8 \text{ mm}$	$l_w = 34.9 \text{ mm}$
weld 6:	$a_w = 4.8 \text{ mm}$	$l_w = 80.5 \text{ mm}$

design values:

$N_{Ed} = -19.39 \text{ kN}$, $M_{y,Ed} = -0.01 \text{ kNm}$, $V_{z,Ed} = -18.62 \text{ kN}$, $M_{z,Ed} = 2.65 \text{ kNm}$, $V_{y,Ed} = 14.95 \text{ kN}$

cross-sectional properties referring to centroid of the line cross section:

$\Sigma A_w = 38.13 \text{ cm}^2$, $\Sigma l_w = 77.5 \text{ cm}$

$l_{w,y} = 4208.52 \text{ cm}^4$, $l_{w,z} = 171.58 \text{ cm}^4$, $\Delta y_w = 1.9 \text{ mm}$, $\Delta z_w = 0.0 \text{ mm}$

member forces distributed to the individual welds:

weld 1:	$N_w = 12.21 \text{ kN}$	$M_{z,w} = 0.33 \text{ kNm}$	$V_{y,w} = 6.83 \text{ kN}$		
weld 2:	$N_w = 7.93 \text{ kN}$	$M_{z,w} = 0.03 \text{ kNm}$	$V_{y,w} = 0.56 \text{ kN}$		
weld 3:	$N_w = -46.61 \text{ kN}$	$M_{y,w} = -0.00 \text{ kNm}$	$M_{z,w} = 0.00 \text{ kNm}$	$V_{y,w} = 0.10 \text{ kN}$	$V_{z,w} = -12.54 \text{ kN}$
weld 4:	$N_w = -13.02 \text{ kN}$	$M_{y,w} = -0.00 \text{ kNm}$	$M_{z,w} = 0.00 \text{ kNm}$	$V_{y,w} = 0.08 \text{ kN}$	$V_{z,w} = -6.08 \text{ kN}$
weld 5:	$N_w = 7.92 \text{ kN}$	$M_{z,w} = 0.03 \text{ kNm}$	$V_{y,w} = 0.56 \text{ kN}$		
weld 6:	$N_w = 12.18 \text{ kN}$	$M_{z,w} = 0.33 \text{ kNm}$	$V_{y,w} = 6.83 \text{ kN}$		

verifications in the edge points of the individual welds:

a partial penetrated butt weld (HY-weld) is verified as a fillet weld.

weld 1,	pt. 0:	$\sigma_{w,x} = -30.86 \text{ N/mm}^2$	$\tau_{w,y} = 17.49 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	$\Rightarrow U_w = 0.148 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = 93.40 \text{ N/mm}^2$	$\tau_{w,y} = 17.49 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	$\Rightarrow U_w = 0.376 < 1$	ok.
weld 2,	pt. 0:	$\sigma_{w,x} = 19.92 \text{ N/mm}^2$	$\tau_{w,y} = 3.29 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	$\Rightarrow U_w = 0.080 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = 73.79 \text{ N/mm}^2$	$\tau_{w,y} = 3.29 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	$\Rightarrow U_w = 0.290 < 1$	ok.
weld 3,	pt. 0:	$\sigma_{w,x} = -30.86 \text{ N/mm}^2$	$\tau_{w,y} = 0.07 \text{ N/mm}^2$	$\tau_{w,z} = 8.31 \text{ N/mm}^2$	$\Rightarrow U_w = 0.128 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = -30.93 \text{ N/mm}^2$	$\tau_{w,y} = 0.07 \text{ N/mm}^2$	$\tau_{w,z} = 8.31 \text{ N/mm}^2$	$\Rightarrow U_w = 0.128 < 1$	ok.
weld 4,	pt. 0:	$\sigma_{w,x} = -10.96 \text{ N/mm}^2$	$\tau_{w,y} = 0.07 \text{ N/mm}^2$	$\tau_{w,z} = 5.13 \text{ N/mm}^2$	$\Rightarrow U_w = 0.049 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = -11.01 \text{ N/mm}^2$	$\tau_{w,y} = 0.07 \text{ N/mm}^2$	$\tau_{w,z} = 5.13 \text{ N/mm}^2$	$\Rightarrow U_w = 0.050 < 1$	ok.
weld 5,	pt. 0:	$\sigma_{w,x} = 19.85 \text{ N/mm}^2$	$\tau_{w,y} = 3.29 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	$\Rightarrow U_w = 0.080 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = 73.72 \text{ N/mm}^2$	$\tau_{w,y} = 3.29 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	$\Rightarrow U_w = 0.290 < 1$	ok.
weld 6,	pt. 0:	$\sigma_{w,x} = -30.93 \text{ N/mm}^2$	$\tau_{w,y} = 17.49 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	$\Rightarrow U_w = 0.148 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = 93.32 \text{ N/mm}^2$	$\tau_{w,y} = 17.49 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	$\Rightarrow U_w = 0.376 < 1$	ok.

Result:

weld 1,	pt. 1:	$\sigma_{w,x} = 93.40 \text{ N/mm}^2$	$\tau_{w,y} = 17.49 \text{ N/mm}^2$	$\tau_{w,z} = 0.00 \text{ N/mm}^2$	
		$\sigma_{1,w,Ed} = 13.54 \text{ kN/cm}^2 < f_{1,w,Rd} = 36.00 \text{ kN/cm}^2$,			
		$\sigma_{2,w,Ed} = 6.60 \text{ kN/cm}^2 < f_{2,w,Rd} = 25.92 \text{ kN/cm}^2$		$\Rightarrow U_w = 0.376 < 1$	ok.

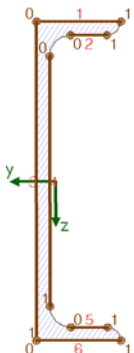
Lk 2:

cross-sectional check

design values:	$N_{Ed} = -19.09 \text{ kN}$, $V_{z,Ed} = -0.17 \text{ kN}$, $M_{z,Ed} = 5.14 \text{ kNm}$, $V_{y,Ed} = 11.53 \text{ kN}$
elastic stresses:	$\max \sigma_x = 147.0 \text{ N/mm}^2$, $\min \sigma_x = -44.5 \text{ N/mm}^2$, $\max \tau = 8.5 \text{ N/mm}^2$, $\max \sigma_v = 147.0 \text{ N/mm}^2$
valid stresses:	$\sigma_{Rd} = 235.0 \text{ N/mm}^2$, $\tau_{Rd} = 135.7 \text{ N/mm}^2$
utilizations:	design resistance $U_\sigma = 0.626 < 1$ ok. , c/t -ratio $U_{c/t} = 0.165 < 1$ ok.

verification of welds

calculation section:



weld 1:	$a_w = 4.8 \text{ mm}$	$l_w = 80.5 \text{ mm}$
weld 2:	$a_w = 4.8 \text{ mm}$	$l_w = 34.9 \text{ mm}$
weld 3:	$a_w = 4.9 \text{ mm}$	$l_w = 304.8 \text{ mm}$
weld 4:	$a_w = 4.9 \text{ mm}$	$l_w = 239.4 \text{ mm}$
weld 5:	$a_w = 4.8 \text{ mm}$	$l_w = 34.9 \text{ mm}$
weld 6:	$a_w = 4.8 \text{ mm}$	$l_w = 80.5 \text{ mm}$

design values:

$N_{Ed} = -19.09 \text{ kN}$, $V_{z,Ed} = -0.17 \text{ kN}$, $M_{z,Ed} = 5.14 \text{ kNm}$, $V_{y,Ed} = 11.53 \text{ kN}$

cross-sectional properties referring to centroid of the line cross section:

$\Sigma A_w = 38.13 \text{ cm}^2$, $\Sigma l_w = 77.5 \text{ cm}$

$I_{w,y} = 4208.52 \text{ cm}^4$, $I_{w,z} = 171.58 \text{ cm}^4$, $\Delta y_w = 1.9 \text{ mm}$, $\Delta z_w = 0.0 \text{ mm}$

member forces distributed to the individual welds:

weld 1:	$N_w = 25.56 \text{ kN}$	$M_{z,w} = 0.63 \text{ kNm}$	$V_{y,w} = 5.27 \text{ kN}$	
weld 2:	$N_w = 16.20 \text{ kN}$	$M_{z,w} = 0.05 \text{ kNm}$	$V_{y,w} = 0.43 \text{ kN}$	
weld 3:	$N_w = -83.13 \text{ kN}$	$M_{z,w} = 0.01 \text{ kNm}$	$V_{y,w} = 0.08 \text{ kN}$	$V_{z,w} = -0.11 \text{ kN}$
weld 4:	$N_w = -19.50 \text{ kN}$	$M_{z,w} = 0.01 \text{ kNm}$	$V_{y,w} = 0.06 \text{ kN}$	$V_{z,w} = -0.05 \text{ kN}$
weld 5:	$N_w = 16.20 \text{ kN}$	$M_{z,w} = 0.05 \text{ kNm}$	$V_{y,w} = 0.43 \text{ kN}$	
weld 6:	$N_w = 25.56 \text{ kN}$	$M_{z,w} = 0.63 \text{ kNm}$	$V_{y,w} = 5.27 \text{ kN}$	

verifications in the edge points of the individual welds:

a partial penetrated butt weld (HY-weld) is verified as a fillet weld.

weld 1,	pt. 0:	$\sigma_{w,x} = -55.10 \text{ N/mm}^2$	$\tau_{w,y} = 13.49 \text{ N/mm}^2$		$\Rightarrow U_w = 0.226 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = 186.05 \text{ N/mm}^2$	$\tau_{w,y} = 13.49 \text{ N/mm}^2$		$\Rightarrow U_w = 0.734 < 1$	ok.
weld 2,	pt. 0:	$\sigma_{w,x} = 43.46 \text{ N/mm}^2$	$\tau_{w,y} = 2.54 \text{ N/mm}^2$		$\Rightarrow U_w = 0.171 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = 148.01 \text{ N/mm}^2$	$\tau_{w,y} = 2.54 \text{ N/mm}^2$		$\Rightarrow U_w = 0.582 < 1$	ok.
weld 3,	pt. 0:	$\sigma_{w,x} = -55.10 \text{ N/mm}^2$	$\tau_{w,y} = 0.05 \text{ N/mm}^2$	$\tau_{w,z} = 0.07 \text{ N/mm}^2$	$\Rightarrow U_w = 0.216 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = -55.10 \text{ N/mm}^2$	$\tau_{w,y} = 0.05 \text{ N/mm}^2$	$\tau_{w,z} = 0.07 \text{ N/mm}^2$	$\Rightarrow U_w = 0.216 < 1$	ok.
weld 4,	pt. 0:	$\sigma_{w,x} = -16.45 \text{ N/mm}^2$	$\tau_{w,y} = 0.05 \text{ N/mm}^2$	$\tau_{w,z} = 0.05 \text{ N/mm}^2$	$\Rightarrow U_w = 0.065 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = -16.45 \text{ N/mm}^2$	$\tau_{w,y} = 0.05 \text{ N/mm}^2$	$\tau_{w,z} = 0.05 \text{ N/mm}^2$	$\Rightarrow U_w = 0.065 < 1$	ok.
weld 5,	pt. 0:	$\sigma_{w,x} = 43.46 \text{ N/mm}^2$	$\tau_{w,y} = 2.54 \text{ N/mm}^2$		$\Rightarrow U_w = 0.171 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = 148.01 \text{ N/mm}^2$	$\tau_{w,y} = 2.54 \text{ N/mm}^2$		$\Rightarrow U_w = 0.582 < 1$	ok.
weld 6,	pt. 0:	$\sigma_{w,x} = -55.10 \text{ N/mm}^2$	$\tau_{w,y} = 13.49 \text{ N/mm}^2$		$\Rightarrow U_w = 0.226 < 1$	ok.
	pt. 1:	$\sigma_{w,x} = 186.05 \text{ N/mm}^2$	$\tau_{w,y} = 13.49 \text{ N/mm}^2$		$\Rightarrow U_w = 0.734 < 1$	ok.

Result:

weld 1,	pt. 1:	$\sigma_{w,x} = 186.05 \text{ N/mm}^2$	$\tau_{w,y} = 13.49 \text{ N/mm}^2$	
		$\sigma_{1,w,Ed} = 26.42 \text{ kN/cm}^2 < f_{1,w,Rd} = 36.00 \text{ kN/cm}^2$,		
		$\sigma_{2,w,Ed} = 13.16 \text{ kN/cm}^2 < f_{2,w,Rd} = 25.92 \text{ kN/cm}^2$	$\Rightarrow U_w = 0.734 < 1$	ok.

Final result

maximum utilization [Lk 2]: design resistance $\max U = 0.734 < 1$ **ok.**
 c/t-ratio $\max U = 0.165 < 1$ **ok.**

verification succeeded

Regulations

DIN EN 1990, Eurocode 0: Grundlagen der Tragwerksplanung;
 Deutsche Fassung EN 1990:2002 + A1:2005 + A1:2005/AC:2010, Ausgabe Dezember 2010
 DIN EN 1990/NA, Nationaler Anhang zur DIN EN 1990, Ausgabe Dezember 2010

DIN EN 1993-1-1, Eurocode 3: Bemessung und Konstruktion von Stahlbauten -
 Teil 1-1: Allgemeine Bemessungsregeln und Regeln für den Hochbau;
 Deutsche Fassung EN 1993-1-1:2005 + AC:2009, Ausgabe Dezember 2010
 DIN EN 1993-1-1/NA, Nationaler Anhang zur DIN EN 1993-1-1, Ausgabe Dezember 2010

DIN EN 1993-1-8, Eurocode 3: Bemessung und Konstruktion von Stahlbauten -
 Teil 1-8: Bemessung von Anschlüssen;
 Deutsche Fassung EN 1993-1-8:2005 + AC:2009, Ausgabe Dezember 2010
 DIN EN 1993-1-8/NA, Nationaler Anhang zur DIN EN 1993-1-8, Ausgabe Dezember 2010