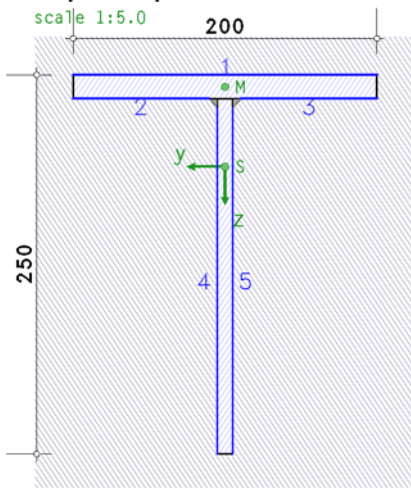


POS. 4: WAGENKNECHT 2.5.4

Welded connection EC 3-1-8 (04.25), NA: Deutschland

1. input report



material

steel grade S235

material safety factors

resistance of cross-sections $\gamma_{M0} = 1.00$

resistance of bolts, welds, plates in bearing $\gamma_{M2} = 1.25$

geometry

section parameters (T-section):

overall depth $h = 250.0$ mm, web thickness $t_w = 10.0$ mm

flange width $b_f = 200.0$ mm, flange thickness $t_f = 16.0$ mm, fillet weld $a = 4.0$ mm

welded section, thickness of fillet weld $a = 4.0$ mm

plate: thickness $t_p = 12.0$ mm

welds as fillet weld (full-size):

$a_{w1} = 5.0$ mm, $l_{w1} = 200.0$ mm $a_{w2} = 5.0$ mm, $l_{w2} = 89.3$ mm $a_{w3} = 5.0$ mm, $l_{w3} = 89.3$ mm

$a_{w4} = 3.0$ mm, $l_{w4} = 228.3$ mm $a_{w5} = 3.0$ mm, $l_{w5} = 228.3$ mm

resistance

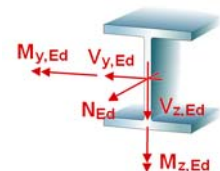
elastic cross-sectional check

weld verification with the simplified method

resolution of shear force is conventional by taking over V_y with the horizontal welds, V_z with the vertical welds.

internal forces and moments referring to local axes of cross-section

Lc 1: $N_{Ed} = -300.00$ kN, $M_{y,Ed} = 28.00$ kNm, $V_{z,Ed} = -95.00$ kN



2. Lc 1

2.1. verification of cross-section

elastic verification for $N = -300.00$ kN, $M_y = 28.00$ kNm, $V_z = -95.00$ kN

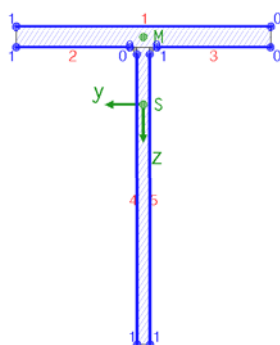
verification: $\sigma_v = 132.16$ N/mm² < $\sigma_{v,Rd} = 235.00$ N/mm² $\Rightarrow U_\sigma = 0.562 < 1$ ok

c/t-ratio (reg. section class 3):

outstand flange: utilization $U_{c/t} = 0.282 < 1$ ok

2.2. verification of welds

calculation section:



weld 1:	$a_w = 5.0$ mm	$l_w = 200.0$ mm
weld 2:	$a_w = 5.0$ mm	$l_w = 89.3$ mm
weld 3:	$a_w = 5.0$ mm	$l_w = 89.3$ mm
weld 4:	$a_w = 3.0$ mm	$l_w = 228.3$ mm
weld 5:	$a_w = 3.0$ mm	$l_w = 228.3$ mm

design values referring to centroid of the section:

$N_{Ed} = -300.00$ kN, $M_{y,Ed} = 28.00$ kNm, $V_{z,Ed} = -95.00$ kN

cross-sectional properties referring to centroid of the line cross-section:

$\Sigma A_w = 32.63 \text{ cm}^2$, $A_{w,y} = 18.93 \text{ cm}^2$, $A_{w,z} = 13.70 \text{ cm}^2$, $\Sigma l_w = 83.5 \text{ cm}$
 $I_{w,y} = 1915.40 \text{ cm}^4$, $I_{w,z} = 669.69 \text{ cm}^4$, $\Delta y_w = 0.0 \text{ mm}$, $\Delta z_w = 0.6 \text{ mm}$

verifications in weld edges:

weld 1,	pt. 0:	$\sigma_{w,x} = -181.69 \text{ N/mm}^2$		$\Rightarrow U_w = 0.874 < 1$	ok
	pt. 1:	$\sigma_{w,x} = -181.69 \text{ N/mm}^2$		$\Rightarrow U_w = 0.874 < 1$	ok
weld 2,	pt. 0:	$\sigma_{w,x} = -158.30 \text{ N/mm}^2$		$\Rightarrow U_w = 0.762 < 1$	ok
	pt. 1:	$\sigma_{w,x} = -158.30 \text{ N/mm}^2$		$\Rightarrow U_w = 0.762 < 1$	ok
weld 3,	pt. 0:	$\sigma_{w,x} = -158.30 \text{ N/mm}^2$		$\Rightarrow U_w = 0.762 < 1$	ok
	pt. 1:	$\sigma_{w,x} = -158.30 \text{ N/mm}^2$		$\Rightarrow U_w = 0.762 < 1$	ok
weld 4,	pt. 0:	$\sigma_{w,x} = -150.03 \text{ N/mm}^2$	$\tau_{w,z} = -69.34 \text{ N/mm}^2$	$\Rightarrow U_w = 0.795 < 1$	ok
	pt. 1:	$\sigma_{w,x} = 183.77 \text{ N/mm}^2$	$\tau_{w,z} = -69.34 \text{ N/mm}^2$	$\Rightarrow U_w = 0.945 < 1$	ok
weld 5,	pt. 0:	$\sigma_{w,x} = -150.03 \text{ N/mm}^2$	$\tau_{w,z} = -69.34 \text{ N/mm}^2$	$\Rightarrow U_w = 0.795 < 1$	ok
	pt. 1:	$\sigma_{w,x} = 183.77 \text{ N/mm}^2$	$\tau_{w,z} = -69.34 \text{ N/mm}^2$	$\Rightarrow U_w = 0.945 < 1$	ok

Result:

weld 4, pt. 1: $\sigma_{w,x} = 183.77 \text{ N/mm}^2$ $\tau_{w,z} = -69.34 \text{ N/mm}^2$

Max: $F_{w,Ed} = 589.25 \text{ kN/m} < F_{w,Rd} = 623.54 \text{ kN/m} \Rightarrow U_w = 0.945 < 1$ ok

3. final result

maximum utilization:	resistance	max $U = 0.945 < 1$	ok
	c/t-ratio	max $U = 0.282 < 1$	ok

verification succeeded